



FS Kool Draw 658

Drawing Oil/ Lubricity Additive

FS Kool Draw 658 is a drawing oil formulated for severe drawing applications, especially stainless wire drawing/ sizing operations. Due to the heavy viscosity of **FS Kool Draw 658**, it easily clings to wire and helps to eliminate potential scaring issues.

Additionally, **FS Kool Draw 658** may also be added to other cutting or grinding oils in order to increase the EP characteristics and wetting. This may be beneficial when working more extreme metals or alloys. **NOTE: FS Kool Draw 658** does not contain any sulfur or other additives associated with staining, so it is safe on ferrous and non-ferrous materials and allows.

TYPICAL PHYSICAL PROPERTIES

Fluid Type:	Drawing Oil
Specific Gravity:	1.0
Viscosity, cSt @40°C	141
Flash Point:	400
ASTM Color:	2.5 (clear yellow)
Copper Corrosion:	1A (Non Staining)
Odor:	Light, mild oil odor

STORAGE: **FS Kool Draw 658** should be stored at room temperatures (between 55 to 95 °F). Keep away from sparks, open flames, and other sources of ignition as product and empty containers could contain combustible, flammable, or ignitable substances. Do not weld or cut empty drums.

HEALTH & SAFETY: Please refer to the Safety Data Sheet (SDS) for additional information.

Warranty: Because conditions of use are beyond our control no representation or warranty is made in connection with the use of this product. Technical information and recommendations are believed to be accurate but are not guaranteed.

July, 2015
R: Product Tech Letterhead 2015/FS Kool Draw 658